

BURNER FLAME STABILIZERS

How work
How attached

turning vanes
at tip
axial + tangential velocities

Purpose:

1. Out-Of-Service Operation

- Minimize ~~Overheating~~: Sets swirl factor and adverse pressure gradient such that hot flue gas is not sucked back into burner and windbox.
- Minimize Burner Line Fires: With a proper swirl number, flue gas recirculation back into the burner is eliminated. This recirculation gas causes nozzle tip pluggage which is one of the causes of out-of-service burner line fires.

2. In-Service Operation

- Improve Flame Stability (thru load range):
- Reduce Severity of Eyebrows:
- No Adverse Effects to:
 - Scanner Operation
 - NOx levels
 - LOI levels
 - O2/CO levels

Scanner & Boiler

Preliminary Results test

Reduce Backplate Temperature Requirements:

- Extend life of burner

Wp giving up 7/10

Improve Boiler Performance:

- Reduce cooling air flow requirements

Based on Modeling

- will not function w/ existing spin vanes
- flat blade
- too far back

Basis: International Flame Institute

Wp stabilizers

- We know what the ~~expected~~ operating conditions will be

- It's documented

~~Why dependent on integrity~~

- BWS has not made any changes to the burner to change operational conditions.

Changes made purely for 1350F operation (thermal expansion)